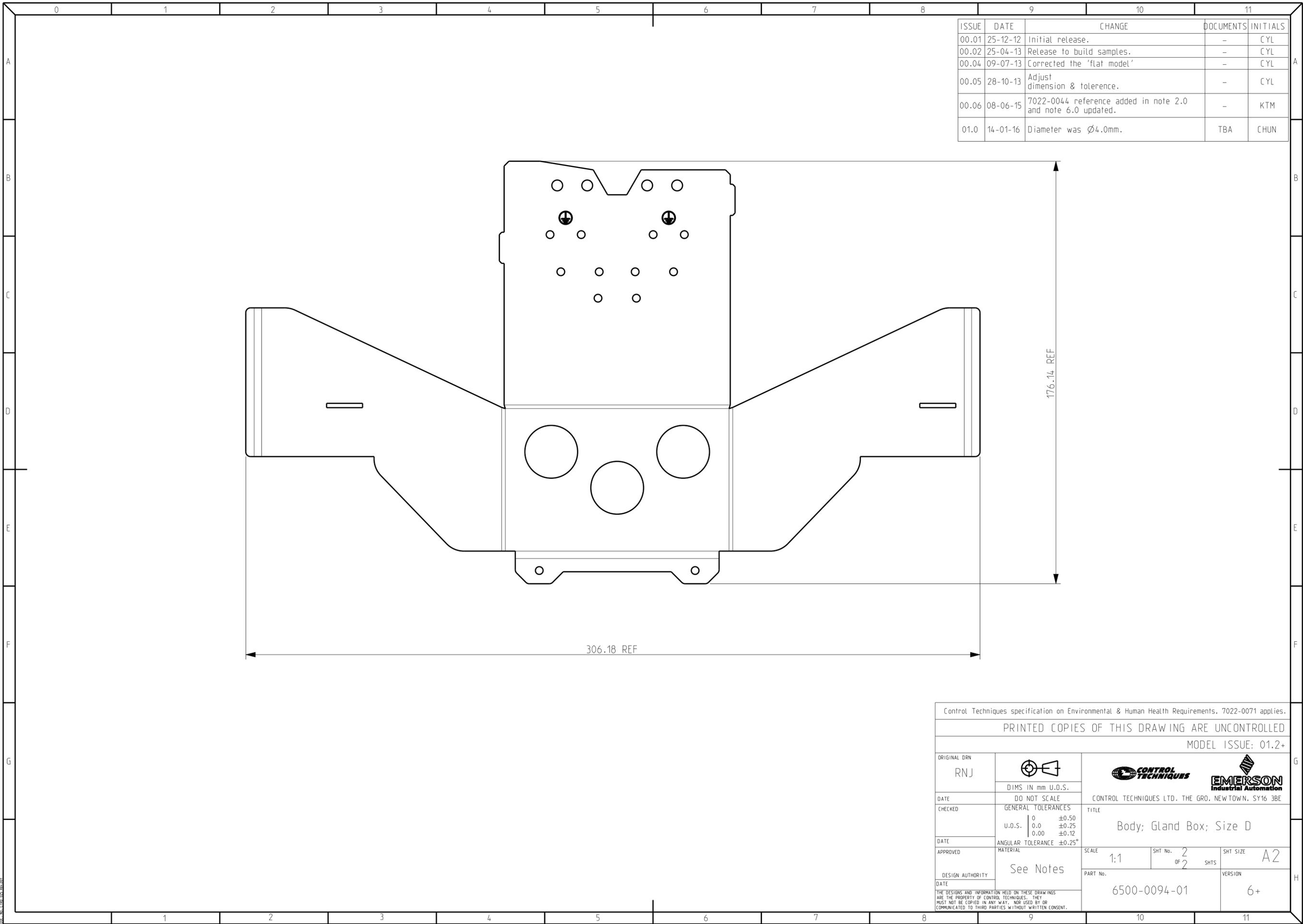


ISSUE	DATE	CHANGE	DOCUMENTS	INITIALS
00.01	25-12-12	Initial release.	-	CYL
00.02	25-04-13	Release to build samples.	-	CYL
00.04	09-07-13	Corrected the 'flat model'	-	CYL
00.05	28-10-13	Adjust dimension & tolerance.	-	CYL
00.06	08-06-15	7022-0044 reference added in note 2.0 and note 6.0 updated.	-	KTM
01.0	14-01-16	Diameter was Ø4.0mm.	TBA	CHUN

NOTES:-

- 1.0 MATERIAL:
LOW CARBON STEEL: GRADE DC01 TO BS EN 10130
- 2.0 FINISH
Refer latest 7022-0044 CT standard for Zinc electroplating and corrosion resistance requirements.
- 3.0 PRECEDENCE DIMENSIONAL CONTROL:
DIMENSIONS AND DATUMS GIVEN HERE ARE FOR INSPECTION PURPOSES ONLY. DRAWING MUST BE READ IN CONJUNCTION WITH PRO/ENGINEER FILE:- 6500-0096_OLY_FRD_CVR_CBL_BRKT OR APPROVED ALTERNATIVE 3D FORMAT.
- 4.0 NO SHARP EDGES OR BURRS PERMISSIBLE.
- 5.0 PARTS TO BE SUPPLIED CLEAN AND FREE FROM ANY FOREIGN OBJECTS.
- 6.0 PART/TOOLING QUALIFICATION
Refer latest 7022-0025 CT terms and conditions for metal components.

Control Techniques specification on Environmental & Human Health Requirements. 7022-0071 applies.			
PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED			
MODEL ISSUE: 01.2+			
ORIGINAL DRN RNJ		CONTROL TECHNIQUES LTD. THE GRO. NEWTOWN. SY16 3BE	
DATE	DO NOT SCALE	TITLE Cover; Gland Box; Size D	
CHECKED	GENERAL TOLERANCES	SCALE 1:1	
DATE	U.O.S. 0 ±0.50 0.0 ±0.25 0.00 ±0.12	SHT No. 1 OF 2 SHTS	SHT SIZE A2
APPROVED	ANGULAR TOLERANCE ±0.25°	PART No. 6500-0094-01	
DESIGN AUTHORITY	MATERIAL See Notes	VERSION 6+	
DATE	THE DESIGNS AND INFORMATION HELD ON THESE DRAWINGS ARE THE PROPERTY OF CONTROL TECHNIQUES. THEY MUST NOT BE COPIED IN ANY WAY, NOR USED BY OR COMMUNICATED TO THIRD PARTIES WITHOUT WRITTEN CONSENT.		



ISSUE	DATE	CHANGE	DOCUMENTS	INITIALS
00.01	25-12-12	Initial release.	-	CYL
00.02	25-04-13	Release to build samples.	-	CYL
00.04	09-07-13	Corrected the 'flat model'	-	CYL
00.05	28-10-13	Adjust dimension & tolerance.	-	CYL
00.06	08-06-15	7022-0044 reference added in note 2.0 and note 6.0 updated.	-	KTM
01.0	14-01-16	Diameter was $\varnothing 4.0\text{mm}$.	TBA	CHUN

Control Techniques specification on Environmental & Human Health Requirements. 7022-0071 applies.

PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED

MODEL ISSUE: 01.2+

ORIGINAL DRN RNJ	 DIMS IN mm U.O.S.	 
DATE	DO NOT SCALE	CONTROL TECHNIQUES LTD. THE GRO. NEWTOWN. SY16 3BE
CHECKED	GENERAL TOLERANCES U.O.S. 0 ±0.50 0.0 ±0.25 0.00 ±0.12	TITLE Body; Gland Box; Size D
DATE	ANGULAR TOLERANCE ±0.25°	SCALE 1:1 SHT No. 2 OF 2 SHTS SHT SIZE A2
APPROVED	MATERIAL	PART No. 6500-0094-01 VERSION 6+
DESIGN AUTHORITY	See Notes	
DATE		

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